



Comprehensive communications services from a committed University perspective.

# Departmental Pricelist

March 2019

## Coffman Union Copy Center

G14 Coffman Memorial Union  
Phone: 612-625-1092  
Fax: 612-625-8569  
E-mail: [cmucc@umn.edu](mailto:cmucc@umn.edu)

## West Bank Copy Center

33 Social Science Tower  
Phone: 612-625-9047  
Fax: 612-626-9367  
E-mail: [wbcc@umn.edu](mailto:wbcc@umn.edu)

## St. Paul Student Center

Room 8 Student Center  
Phone: 612-625-4771  
Fax: 612-625-5222  
E-mail: [stpaulcc@umn.edu](mailto:stpaulcc@umn.edu)

## Mayo Copy Center

D104 Mayo  
Phone: 612-625-8914  
Fax: 612-624-6699  
E-mail: [mayocc@umn.edu](mailto:mayocc@umn.edu)

## Main Office

2818 Como Avenue S.E.  
Minneapolis, MN 55414  
Phone: 612-625-9500  
Fax: 612-626-9500

# PRINTING SERVICES

UNIVERSITY OF MINNESOTA

## Base Copy Price

Includes 8 1/2 x 11" 20# white regular or recycled paper, black ink. Additional charges for alternate stock, sizes, and services.

### All Copies 3.25¢

\*Consult full time staff or an estimator for discounted run lengths of 1,000+ per original

## Special Paper Stock Prices

Stock cutting charges already included. Add charges to regular copying prices.

3 Hole Drilled White Stock	add 1.8¢ per sheet
20# Colored Stock	add 3.5¢ per sheet
60# White Stock (Letter)	add 2.4¢ per sheet
60# or 20# White Stock (Legal)	add 4.5¢ per sheet
60# or 20# White Stock (Poster)	add 6¢ per sheet
70# White Stock (Letter)	add 4¢ per sheet
70# White Stock (Poster)	add 7¢ per sheet
100% Cotton Bond	add 15¢ per sheet
Laser Paper (bright white/color copier)	add 3¢ per 8.5"x11" sheet/6¢ per 11"x17"
Pre-Printed Letterhead w/wordmark	add 3.8¢ per sheet
Blank U of M Bond	add 2¢ per sheet

	<u>Stock and Copying</u>	<u>Stock Only</u>
Transparencies	75¢ each	65¢ each
Mailing Labels (all cuts)	45¢ each	40¢ each
Tabs	30¢ each	20¢ each
Tabs (print both sides)	45¢ each	20¢ each
Mylar Tabs	45¢ each	

2-Part NCR (all ncr includes stock/copy/padding)	20¢ per set
3-Part NCR	30¢ per set
4-Part NCR	38¢ per set

\*Ask about large quantity discounts & alternate sizes

Resume/Hots/Recycled Envelopes (as available)	20¢ each
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## Paper/Stationery Pricing - Stock Only (No Copying)

20# white	\$3.85/500 sheets
20# white 3 Hole Drilled	\$5.50/500 sheets
20# white 8 1/2 x 14	\$9.00/500 sheets

All other stocks add 10% to regular stock price

\*Visit [www.printing.umn.edu](http://www.printing.umn.edu) for information and pricing of **University Departmental Stationery** (letterhead/business cards/envelopes) w/name, address, phone #, etc.\*

## Color Copies & Network Color Printing

Pricing per sheet/per side for <b>11x17</b> and <b>12x18</b> (includes 24# bright white paper)	
1-10 prints	\$0.90
11-50 prints	\$0.60
51 - up	\$0.50

Pricing per sheet/per side for <b>8.5x11</b> (includes 24# bright white paper)	
1-10 prints	\$0.50
11-50 prints	\$0.35
51 - up	\$0.30

\*Large Quantities Ask for Quote

\*Large Quantities Ask for Quote

\*\* See page 8 for more available stocks

# Special Services

Hand-Placement > <i>bound materials, reduce/enlarge</i>	25¢ per copy (first set)
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Cutting/ Trimming > <i>up to 2" thick per cut</i>	75¢ per cut (\$2.00 minimum)
Drilling/Round Corners	\$18.00 per 1,000 sheets (\$4.50 minimum)
Stapling (on-line)	2¢ per staple
Hand Stapling/Stitching	5¢ per staple
Folding (single sheet)	2.5¢ per sheet (\$5.00 minimum centers/\$12 minimum main shop) \$5.00 setup fee for 2nd score
Scoring/Perforating (main plant only)	2¢ per sheet (\$12 .00 minimum)
Folding (collated/stapled sets)	3¢ per sheet (\$12.00 minimum)
Bookletmaking (automated) > <i>includes fold and staple</i>	25¢/book (up to 5 sheets) 38¢/book (6+ sheets)
Hand Folding (Right-Angle fold, #10 fold from booklets)	\$40.00 per hour (2-4 sheets 600/hr., 5-7 sheets 500/hr.) (Over 7 sheets-use the Main Shop)
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Rubber Banding	15¢ per band
Shrink Wrapping	45¢ per unit*
GBC Binding or <b>(up to 5 units)</b>	\$2.00 each (includes blank cardstock covers) *
Fastback Binding <b>(6 or more units)</b>	up to 1/2" \$1.50/bind 9/16"- 7/8" \$1.65/bind 1" - 1 1/4" \$1.90/bind 1 1/2" - 2" \$2.25/bind
Plastic Coil Binding <b>(up to 10 units)</b> <b>(11 or more units)</b>	\$2.50 each (includes blank cardstock covers) * up to 1/2" \$1.65/bind 9/16"- 7/8" \$1.90/bind 1" - 1 1/4" \$2.20/bind 1 1/2" - 2" \$3.70/bind
	clear plastic covers – add 45¢ per sheet vinyl covers – add 80¢ per sheet
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SureBinding > <i>available at West Bank</i>	\$2.75 per bind (includes blank 65# cardstock covers)
Wire Binding > <i>available at Coffman Union and CSOM</i>	\$1.79 and up per bind *
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Padding (Add cost for chipboard/counting)	.8¢ per sheet (\$5.00 minimum)
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Handwork (inserting, marrying sets, counting)	\$40.00 per hour
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Sheet Laminating > <i>available at West Bank, St. Paul, and Main Plant</i>	\$2.00 per linear foot (27" wide roll)* (Add handwork charges for trimming)
Pouch Laminating	Credit Card 50¢      Business Card 75¢ Luggage Tag 75¢      Letter Size \$1.25 Legal Size \$1.50      Poster Size \$2.00

\*Service not available at all centers

# Special Paper Stock Prices > Letter Size Text Weight

Stock cutting charges already included

Quantity	60# Color	Astro bright	Linen/ Cl. Laid	Royal Fiber	Cl. Crest/Synergy/ Sunflower/Confetti/ Carnival
1-125	5.1¢ each	8.1¢ each	11.5¢ each	9.3¢ each	12.0 ¢ each
150	7.20	11.07	16.28	12.67	17.09
175	8.02	12.01	18.18	13.71	19.18
200	8.84	12.95	20.08	14.75	21.27
225	9.66	13.89	21.98	15.79	23.36
250	10.48	14.83	23.88	16.83	25.45
275	11.30	15.77	25.78	17.87	27.54
300	12.12	16.71	27.68	18.91	29.63
325	12.94	17.65	29.58	19.95	31.72
350	13.76	18.59	31.48	20.99	33.81
375	14.58	19.53	33.38	22.03	35.90
400	15.40	20.47	35.28	23.07	37.99
425	16.22	21.41	37.18	24.11	40.08
450	17.04	22.35	39.08	25.15	42.17
475	17.86	23.29	40.98	26.19	44.26
500	18.68	24.23	42.88	27.23	46.35
525	19.50	25.17	44.78	28.27	48.44
550	20.32	26.11	46.68	29.31	50.53
575	21.14	27.05	48.58	30.35	52.62
600	21.96	27.99	50.48	31.39	54.71
625	22.78	28.93	52.38	32.43	56.80
650	23.60	29.87	54.28	33.47	58.89
675	24.42	30.81	56.18	34.51	60.98
700	25.24	31.75	58.08	35.55	63.07
725	26.06	32.69	59.98	36.59	65.16
750	26.88	33.63	61.88	37.63	67.25
775	27.70	34.57	63.78	38.67	69.34
800	28.52	35.51	65.68	39.71	71.43
825	29.34	36.45	67.58	40.75	73.52
850	30.16	37.39	69.48	41.79	75.61
875	30.98	38.33	71.38	42.83	77.70
900	31.80	39.27	73.28	43.87	79.79
925	32.62	40.21	75.18	44.91	81.88
950	33.44	41.15	77.08	45.95	83.97
975	34.26	42.09	78.98	46.99	86.06
1000+	3.5¢ each	4.3¢ each	8.1 ¢ each	4.8¢ each	8.8¢ each

# Special Paper Stock Prices > Legal/Tabloid Text Weight

Stock cutting charges already included

Quantity	60# Pastel	60# Astro	Roy. Fiber/ Linen/Cl. Laid	Cl. Crest/ Synergy Sunflower/Confetti/ Carnival
1-125	10.3¢ each	12.6¢ each	18.4¢ each	24¢ each
150	14.51	17.73	24.97	34.14
175	16.14	19.71	26.94	38.28
200	17.77	21.69	28.91	42.42
225	19.40	23.67	30.88	46.56
250	21.03	25.65	32.85	50.70
275	22.66	27.63	34.82	54.84
300	24.29	29.61	36.79	58.98
325	25.92	31.59	38.76	63.12
350	27.55	33.57	40.73	67.26
375	29.18	35.55	42.70	71.40
400	30.81	37.53	44.67	75.54
425	32.44	39.51	46.44	79.68
450	34.07	41.49	48.61	83.82
475	35.70	43.47	50.58	87.96
500	37.33	45.45	52.55	92.10
525	38.96	47.43	54.52	96.24
550	40.59	49.41	56.49	100.38
575	42.22	51.39	58.46	104.52
600	43.85	53.37	60.43	108.66
625	45.48	55.35	62.40	112.80
650	47.11	57.33	64.37	116.94
675	48.74	59.31	66.34	121.08
700	50.37	61.29	68.31	125.22
725	52.00	63.27	70.28	129.36
750	53.63	65.25	72.25	133.50
775	55.26	67.23	74.22	137.64
800	56.89	69.21	76.19	141.78
825	58.52	71.19	78.16	145.92
850	60.15	73.17	80.13	150.06
875	61.78	75.15	82.10	154.20
900	63.41	77.13	84.07	158.34
925	65.04	79.11	86.04	162.48
950	66.67	81.09	88.01	166.62
975	68.30	83.07	89.98	170.76
1000+	7¢ each	8.5¢ each	9.2¢ each.	17.5¢ each

## Special Paper Stock Prices > Letter Size Cover Weight

Stock cutting charges already included

Quantity	Pastel (65# or 110#) 80# Exact Ice White	Astrobright	Roy. Fiber/ Synergy/ Carnival	Cl. Crest/ Sunflower/ Chili
1-125	16¢ each	18¢ each	22.5¢ each	23.8¢ each
150	22.29	25.29	31.61	34.27
175	24.58	28.08	35.09	38.79
200	26.87	30.87	38.57	43.31
225	29.16	33.66	42.05	47.83
250	31.45	36.45	45.53	52.35
275	33.74	39.24	49.01	56.87
300	36.03	42.03	52.49	61.39
325	38.32	44.82	55.97	65.91
350	40.61	47.61	59.45	70.43
375	42.90	50.40	62.93	74.95
400	45.19	53.19	66.41	79.47
425	47.48	55.98	69.89	83.99
450	49.77	58.77	73.37	88.51
475	52.06	61.56	76.85	93.03
500	54.35	64.35	80.33	97.55
525	56.64	67.14	83.81	102.07
550	58.93	69.93	87.29	106.59
575	61.22	72.72	90.77	111.11
600	63.51	75.51	94.25	115.63
625	65.80	78.30	97.73	120.15
650	68.09	81.09	101.21	124.67
675	70.38	83.88	104.69	129.19
700	72.67	86.67	108.17	133.71
725	74.96	89.46	111.65	138.23
750	77.25	92.25	115.13	142.75
775	79.54	95.04	118.61	147.27
800	81.83	97.83	122.09	151.79
825	84.12	100.62	125.57	156.31
850	86.41	103.41	129.05	160.83
875	88.70	106.20	132.53	165.35
900	90.99	108.99	136.01	169.87
925	93.28	111.78	139.49	174.39
950	95.57	114.57	142.97	178.91
975	97.86	117.36	146.45	183.43
1000+	10¢ each	12¢ each	15¢ each	18.8¢ each

## Special Paper Stock Prices > Legal/Tabloid Cover Weight

Stock cutting charges already included

Quantity	Pastel (65# or 110#) 80# Exact Ice White	Astrobright	Roy. Fiber/ Synergy/ Carnival	Cl. Crest/ Sunflower/ Chili
1-125	35¢ each	40¢ each	40¢ each	44¢ each
150	47.64	55.14		
175	51.53	60.28		
200	55.42	65.42		
225	59.31	70.56		
250	63.20	75.70	(251) 96.13	
275	67.09	80.84	102.26	
300	70.98	85.98	108.39	
325	74.87	91.12	114.52	
350	78.76	96.26	120.65	
375	82.65	101.40	126.78	
400	86.54	106.54	132.91	
425	90.43	111.68	139.04	
450	94.32	116.82	145.17	(451) 192.35
475	98.21	121.96	151.30	197.70
500	102.10	127.10	157.43	203.05
525	105.99	132.24	163.56	208.40
550	109.88	137.38	169.69	213.75
575	113.77	142.52	175.82	219.10
600	117.66	147.66	181.95	224.45
625	121.55	152.80	188.08	229.80
650	125.44	157.94	194.21	235.15
675	129.33	163.08	200.34	240.50
700	133.22	168.22	206.47	245.85
725	137.11	173.36	212.60	251.20
750	141.00	178.50	218.73	256.55
775	144.89	183.64	224.86	261.90
800	148.78	188.78	230.99	267.25
825	152.67	193.92	237.12	272.60
850	156.56	199.06	243.25	277.95
875	160.45	204.20	249.38	283.30
900	164.34	209.34	255.51	288.65
925	168.23	214.48	261.64	294.00
950	172.12	219.62	267.77	299.35
975	176.01	224.76	273.90	304.70
1000+	18¢ each	23¢ each	28¢ each	31¢ each

# Color Printing/Copying Prices

Pricing per sheet/per side for **11x17** and **12x18**

- Includes 24# bright white paper and basic prepress time to open a file and send to the printer.
- File editing if necessary @ \$75.00/hr.
- Trimming to size add 75¢ per cut.

1-10 prints	\$0.90
11-50 prints	\$0.60
51 - up	\$0.50
500+	may discount to \$0.45 as necessary

*\*Large Quantities Ask for Quote*

Pricing per sheet/per side for **8.5x11**

- > Includes 24# bright white paper and basic prepress time to open a file and send to the printer.
- > File editing if necessary @ \$75.00/hr.
- > Trimming to size add 75¢ per cut.

1-10 prints	\$0.50
11-50 prints	\$0.35
51 - up	\$0.30

*\*Large Quantities Ask for Quote*

Black/White Prints from Color Printers \$0.25

*\*must be sent to the printer as black/white prints*

**Paper Costs per Sheet** – Add to the copy prices above

	8.5 x 11	11 x 17	12 x 18
32/80# Text <b>Uncoated</b> (Mohawk)	4.5¢	8¢	10¢
32/80# Text <b>Gloss</b> (Futura)	5.5¢	9¢	11¢
80# Cover <b>Uncoated</b> (Mohawk)	8¢	15¢	16¢
80# Cover <b>Gloss</b> (Futura)	9¢	16¢	17¢
80# Cover <b>Cream White</b> (Cl. Crest Ivory)		17¢	19¢
80# Cover <b>Warm White</b> (Cl. Crest Natural)		17¢	19¢
100# Cover <b>Gloss</b> (Futura)	13¢	17¢	19¢

**\* NOTE** The 80# gloss and uncoated cover stocks do NOT meet postal regulations for non-profit postcard weight mailings they are O.K. for 1st class mailing.



# Pricing for On-Demand Copying

Copy cost for 20# white, 8.5 x 11 or 11 x 17 ..... 3.3¢

## Additional Costs:

Paper Size	Weight	Color	1-500 Sheets	500+ Sheets
8.5x11	20# text	Pastels	2.0¢	2.0¢
8.5x11	60# text	White	2.4¢	2.0¢
8.5x11	60# text	Pastels	4.4¢	3.0¢
8.5x11	60# text	Hots	6.0¢	3.7¢
8.5x11	70# text	White	3.0¢	2.8¢
8.5x11	80# text	White	3.8¢	3.4¢
8.5x11	70# text	Matte/Recycled Color	7¢	5.5¢
8.5x11	80# text	Matte/Recycled Color	8.2¢	7¢
8.5x11	65#/110# cover	White/Color	10.2¢	8¢
8.5x11	65#/80# cover	Hots/Recycled	12.2¢	10¢
8.5x11	per set	2-Part Carbonless	20¢	14¢
8.5x11	per set	3-Part Carbonless	30¢	21¢
8.5x11	per set	4-Part Carbonless	38¢	28¢
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11x17	60# text	White	4.5¢	3.8¢
11x17	60# text	Pastels	9.0¢	6.0¢
11x17	60# text	Hots	11.0¢	7¢
11x17	70# text	White	4.4¢	4.4¢
11x17	80# text	White	5.6¢	5.6¢
11x17	70#/80# text	Matte/Recycled Color	15¢	12¢
11x17	65#/80#/110# cover	White/Pastels	18¢	13¢
11x17	65#/80#	Hots/Recycled	20.4¢	16¢
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Padding			1¢ per sheet	
2/3/5 hole punch per sheet			1¢	
Fold per sheet			2¢	
Trim (per cut)			\$1.00	
Shrink Wrap			50¢	
Online Tape Binding			\$1.10	
Bookletize (collate/fold/staple)			20¢	
Staple (online)			2¢	

## Mail Merge (Variable Data)

**6.25¢ per copy; add cost of merging @ \$72.00/hour** (min. 10 minutes, b/w; min. 45 minutes color merge)

**Example: Mail merge 1,000 letters**

mail merge 1,000 @ 6.25¢	\$62.50	
30 minutes set-up time	\$36.00	<b>TOTAL: \$98.50</b>

## Large Format Printing

Large Format Color Printing (up to 36" wide)	\$.056/square inch (approx. \$8.00/square foot)
Foam Core Mounting	\$5.00/square foot
Gator Board Mounting	\$7.00/square foot
Foam Core w/laminate (up to 24"x36")	\$30.00
Foam Core w/laminate (up to 36"x48")	\$50.00
Laminating	\$4.00 /square foot

\* Ask for information on printing larger sizes and larger quantities\*

## Specialty Stocks > Available on Request

11x17 3-part NCR	45¢ per set
8.5x14 (legal) 3-part NCR	35¢ per set
20# Pastel 3-hole drilled	2.8¢ per sheet
60# White 3-hole drilled	2.8¢ per sheet
Enviro 100 Stock	40¢ – use Royal Fiber Stock pricing
80# Text Exact Ice White	3.8¢ per sheet
70# Text Productolith Matte	3¢ per sheet
80# Text Productolith Matte	4¢ per sheet
8.5x11 chipboard	5¢ per shet
11x17 chipboard	10¢ per sheet
12x18 chipboard	12¢ per sheet
2-part NCR (white/manila tag)	30¢ per set

## File Creation/Manipulation Services

Scan to create PDF	\$65.00/hour + \$1.50 per CD or \$2.00 per DVD + 50¢ to print CD face + 65¢ per jewel case + 20¢ per paper sleeve
File Editing (merge files/cut/paste/cleanup)	\$65.00/hour (min. \$5.00)

## Fax Services

Printing Services Copy Centers offer fax services locally, nationally, and internationally. We can send and receive fax materials.

Pages	Local	National	International
First Page	99¢	\$1.49	\$6.99
Additional Pages	99¢	99¢	\$1.99
To Receive	50¢	50¢	50¢

  

Copy Center	Fax Phone #
West Bank	626-9367
St. Paul	625-5222
Mayo	624-6699
Coffman Union	625-8569



We Make  
*Personalized*  
 ✓ **T-Shirts**  
**& Mousepads**  
 With Your Pictures and Designs

PRINTING  
 SERVICES  
 UNIVERSITY OF MINNESOTA

## T-Shirts

Heavyweight Cotton T's > Adult Sizes S-XXL

Quantity	Image on 1 Side	Image on Both Sides
1-5 Shirts	\$14.99 each	\$19.99 each
6-10 Shirts	\$9.99 each	\$13.99 each
11+ Shirts	Ask for price quote.	

## Mousepads

Standard Size Mousepad

7.75" x 9.25"	
1-24	\$8.99 each
25+	\$5.99 each

# Color Printing/Copying Prices - iGen

Pricing per sheet/per side for **iGen**

- > Includes 24# bright white paper and basic prepress time to open a file and send to the printer.
- > File editing if necessary @ \$75.00/hr.
- > Trimming to size add 75¢ per cut.

	1-10	11-50	51-250	251-500	501-1000	1001+
<b>14.33 x 20.5 or 22.5</b>	1.05	1.05	0.65	0.60	0.55	0.50
<b>11 x 17/12 x 18</b>	0.90	0.60	0.50	0.45	0.45	0.40
<b>8.5 x 11</b>	0.50	0.35	0.30	0.30	0.30	0.30
<b>Black on iGen</b>	0.10	0.10	0.10	0.10	0.10	0.10

**iGen Paper Costs per Sheet** – Add to the copy prices above

	8.5 x 11	11 x 17	12 x 18	14.33 x 20.5 or 22.5
70# Text <b>Uncoated</b> (Mohawk)	0.04	0.07	0.08	
32/80# Text <b>Uncoated</b> (Mohawk)	0.04	0.08	0.10	0.14
32/80# Text <b>Gloss</b> (Futura)	0.05	0.09	0.11	0.15
70/80# Text <b>Dull/Gloss</b> (Flo)		0.11	0.12	0.18
80# Text <b>Uncoated</b> (Accent)	0.06	0.12	0.14	
100# Text <b>Dull/Gloss</b> (Flo)		0.15	0.17	0.20
80# Cover <b>Uncoated</b> (Mohawk)	0.08	0.14	0.16	0.20
80# Cover <b>Gloss</b> (Futura)	0.08	0.14	0.16	0.20
80# Cover <b>Warm White</b> (Xerox)		0.14	0.16	
80# Cover <b>Dull/Gloss</b> (Flo)		0.17	0.18	0.21
100# Cover <b>Dull/Gloss</b> (Futura)		0.17	0.18	0.24
100# Cover <b>Dull/Gloss</b> (Flo)		0.18	0.20	0.25

\* **NOTE** The 80# gloss and uncoated cover stocks do NOT meet postal regulations for non-profit postcard weight mailings. They are O.K. for 1st class mailing.



**iGen Special Stocks** – \*Cost per sheet only – add cost per print.

1-up 10 mil business card (1,000 min.)	0.35	130# Mohawk Superfine – 12x18	0.78
2-up 10 mil business card (1,000 min.)	0.47	100# Cougar Cover – 12x18	0.55
Valupeel card – gloss (500 min.)	0.64	80# Cougar Cover – 11x17	0.15
ID card DocuMagnet – uncoated (500 min.)	0.55	80# Cougar Cover – 12x18	0.20
DocuCard – uncoated (1,000 min.)	0.23	80# Accent Cover – 11x17	0.14
Hangtags – 8 mil, 6-up, 8.5 x 11 (500 min.)	0.63	80# Accent Cover – 12x18	0.18
Hangtags – 8 mil, 3-up, 8.5 x 11 (500 min.)	0.63	110# Elite Silk Cover – 20.5x14.33	0.45
DuraPaper – 11 x 17	1.80	80# Accent Text – 11x17	0.11
Polyester paper – 14 mil, 12 x 18 (200 min.)	2.45	80# Accent Text – 12x18	0.12
Polyester paper – 11 mil, 8.5 x 11 (500 min.)	0.75	70# Roland 30% PCW Text – 11x17	0.09
Frsty clear vinyl – 8.5x11w/ remv adh (1,000 min.)	0.90	70# Roland 30% PCW Text – 12x18	0.10
Clear vinyl – 12x18 w/ remv adh (1,000 min.)	2.20	70# Roland 50% PCW Text – 11x17	0.10
Tape tab folders (500 min.)	2.00	70# Roland 50% PCW Text – 12x18	0.11
Magnet Stock – 12x18	2.50	80# Roland 30% PCW Text – 11x17	0.09
4 mil Flex Vinyl – 12x18	1.50	80# Roland 30% PCW Text – 12x18	0.10
8 pt Super Gloss – 12x18	0.25	80# Roland 50% PCW Text – 11x17	0.10
10 pt Coated One Side – 11x17 (Supreme Gloss)	0.20	80# Roland 50% PCW Text – 12x18	0.11